

# Foundation Fieldbus



Fieldbus  
Foundation

A higher level of performance



INSTRUCTION MANUAL

# INTRODUCTION

# CONTENTS

## PROPRIETARY NOTICE

The information contained in this publication is derived in part from proprietary and patent data. This information has been prepared for the express purpose of assisting operating and maintenance personnel in the efficient use of the instrument described herein. Publication of this information does not convey any rights to use or reproduce it, or to use for any purpose other than in connection with the installation, operation and maintenance of the equipment described herein.

## WARNING

This instrument contains electronic components that are susceptible to damage by static electricity. Proper \*handling procedures must be observed during the removal, installation, or handling of internal circuit boards or devices.

### \* Handling Procedure:

1. Power to unit must be removed.
2. Personnel must be grounded, via wrist strap or other safe, suitable means, before any printed circuit board or other internal devices is installed, removed or adjusted.
3. Printed circuit boards must be transported in a conductive bag or other conductive container. Boards must not be removed from protective enclosure until the immediate time of installation. Removed boards must be placed immediately in a protective container for transport, storage, or return to factory.

### Comments:

This instrument is not unique in its content of ESD (electrostatic discharge) sensitive components. Most modern electronic designs contain components that utilize metal oxide technology (NMOS, CMOS, etc.). Experience has proven that even small amounts of static electricity can damage or destroy these devices. Damaged components, even though they appear to function properly, exhibit early failure.

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## GENERAL DESCRIPTION

## DEVICE ADDRESSING

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### Foundation Fieldbus Network Overview

**SULTAN 2** wire unit is powered from the H1 Fieldbus, and many units can be networked using multi-drop cabling. DD and CFF files are used to plan your FieldBus network. These can be downloaded from <http://www.hawk.com.au/files/it064400.zip>

**SULTAN 234** wire unit is powered by an external power supply. An H1 Link will supply power to the Fieldbus communications module, and many units can be networked using multi-drop cabling. DD and CFF files are used to plan your FieldBus network. These can be downloaded from <http://www.hawk.com.au/files/it064400.zip>

**Orca Sonar bed level** units can be powered by an external power supply. An H1 Link will supply power to the Fieldbus communications module, and many units can be networked using multi-drop cabling. DD and CFF files are used to plan your FieldBus network. These can be downloaded from <http://www.hawk.com.au/files/it064400.zip>

Hawk PA/FF units leave the factory with a default bus address of **31**. It is recommended not change the ID of the unit using the keypad prior to connecting to the network.

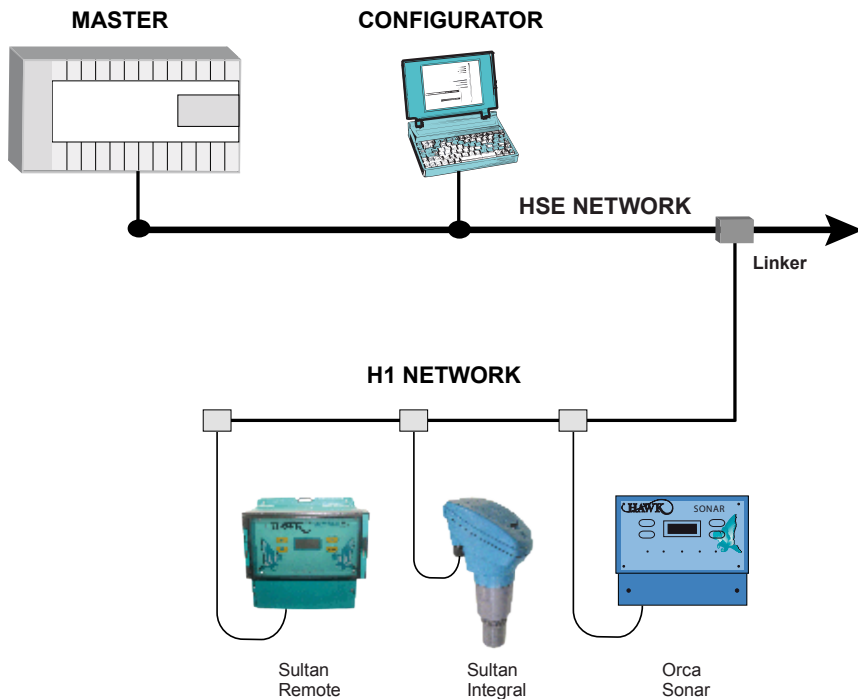
Connect the unit to the network so it is detected and change the device ID from 31 to an available address using your PLC.

If using multiple units only connect one unit at a time to change the address.

You can change the address of the units using the keypad after you have established which IDs the devices will be using. **Ensure these addresses are free.**

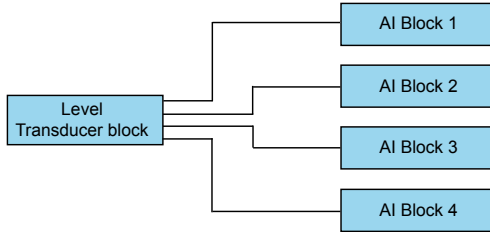
# SYSTEM DIAGRAM

## Foundation Fieldbus System Consolidation

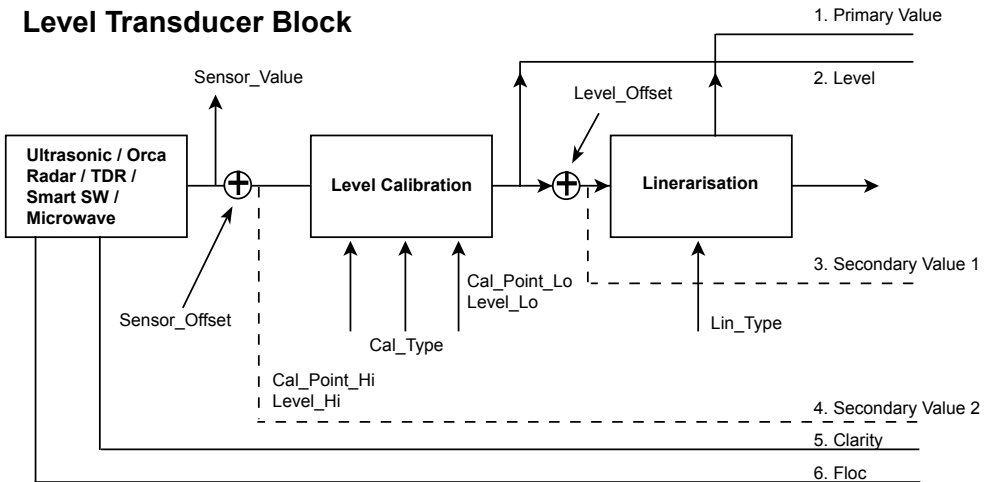


# BLOCK DIAGRAM

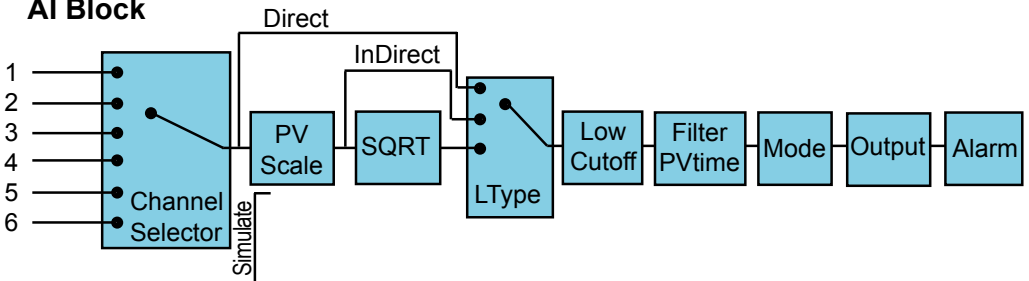
## Hawk device function block application



## Level Transducer Block



## AI Block



Channel 1 = Primary Value

Channel 2 = Level

Channel 3 = Secondary Value 1

Channel 4 = Secondary Value 2

Channel 5 = Clarity\*

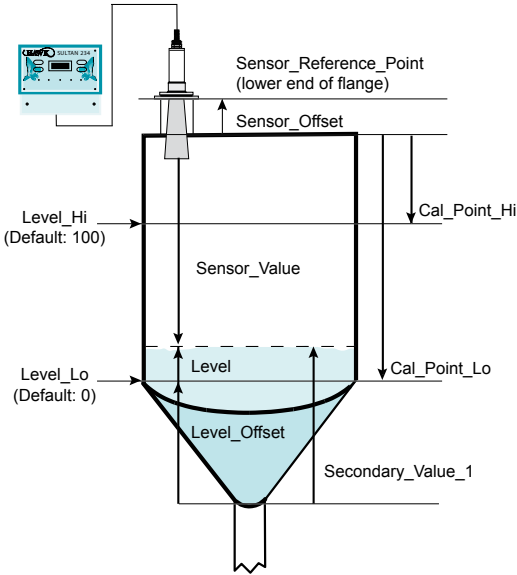
Channel 6 = Flow\*

\*Orca device output

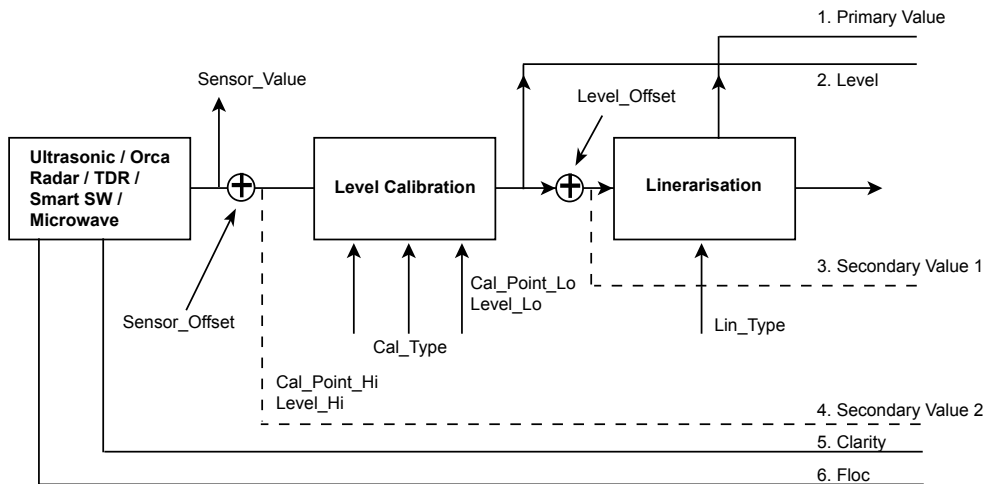
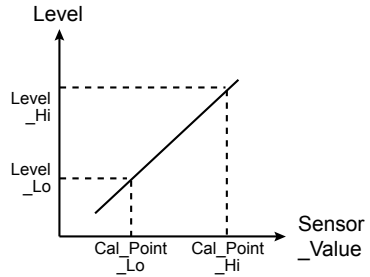
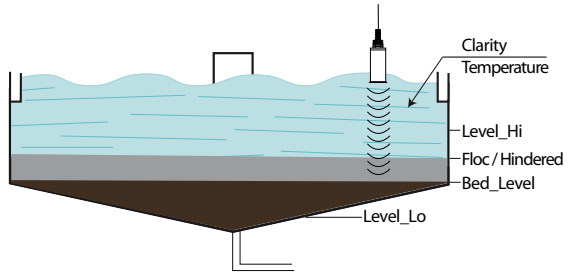
# PARAMETER LIST

## Application Examples

### Level



### Thickener / Clarifier



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## PARAMETER LIST

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### Parameter Information

- Primary value: This is the Process value(Transducer Output) after linearization and offsets, with status of transducer block
- Primary value Unit: Unit used for Primary value output
- Level: Sensor Value after level calibration and sensor offset
- Level unit: Unit used for Level Value
- Sensor value: This is actual Sensor value
- Sensor unit: Unit used for sensor value
- Secondary value 1: This is Level value after level offset
- Secondary value unit
- Secondary value 2: This is Sensor value after Sensor Offset
- Secondary value unit
- Lin type: This is the switch to select the type of linearization,  
Lin type = 0 , No Linearization  
Lin type = 1 , 40 point Table method for Linearization
- Level Hi: Level Hi is highest value level can take
- Level Lo: Level Lo is lowest value level can take
- Temperature: It is the process temperature value

### Channel Mapping Information:

Hawk devices support 4 AI blocks and each block can have different inputs selectable by channels. There are 6 channels available in hawk devices ,described as below

- 1. Channel 1 : Primary Value**
- 2. Channel 2 : Level**
- 3. Channel 3 : Secondary value 1**
- 4. Channel 4 : Secondary Value 2**
- 5. Channel 5 : Clarity\***
- 6. Channel 6 : Floc\***

- Output value only valid for Orca sonar

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## TROUBLESHOOTING

## FAULT FINDING

---

### Test Steps

1. What is the voltage at device Bus terminals? 9-32V. Try 24-26VDC setting for the comms voltage.
2. What is the current in device Bus loop? 22mA for Orca or Sultan234, 20 mA for Sultan2.
- 3) What comms are selected in Output Adj Menu? FF/PA.
- 4) What is amplifier software version? 5.68 onwards (displayed during unit power up).
- 5) Make sure correct and latest DD is installed in Ni folder. Consult your Fieldbus supplier for instructions on how to load the latest DD files.

### Unit Detected But Not Transmitting Data or Data Read Failed

Check if the Modbus device ID is set to 1 - using the keypad hit CAL, 'unlock 0' will be displayed, hit CAL again. 'Quickset' will not be displayed. Press the arrow keys to scroll till you see 'Output Adj'. Press CAL to select. Use the arrow keys to scroll until you see 'comms type'. Press CAL to edit, use the arrows to locate 'Modbus'. Press CAL again to select. The next screen will display the Modbus ID. If this is not 1 press CAL to edit and use the arrows to change it to 1 - press CAL to save.

Repeat this procedure except now set the 'comms type' back to FF/PA.

FF/PA reads the unit parameters (such as level values) via Modbus - Modbus must be set to ID1.comms type back to PA/FF.

### Repair Service / Field Service / Pre-maintenance

Hawk provides customers with excellent after-sales service to guarantee the ongoing functioning and support of our products.

Should you need to access our Repairs facilities, please submit a Return Material Authorisation form and follow the procedure as described within the form. This Form can also be downloaded from our website within the 'downloads' section.

[www.hawkmeasure.com](http://www.hawkmeasure.com)



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# SPECIFICATIONS

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**Operating Voltage**

- 9 - 32Vdc

**Output Signal:**

- Signal: Foundation Fieldbus
- Transmission speed : 31.25KB
- Current : 20mA default and can be switched to from 15mA,20mA,25mA,30mA

**Registered Features**

- Alarms and Events
- Function Block
- Linking
- Trending

**Function Blocks:**

- 1-RB(e)
- 4-AI(e)
- 1-TB(c)

**H1 Profile Class:**

- 31PS
- 32L

**H1 Device Class:**

- Link Master

**Physical layer is according to IEC 61158-2**

**Cable**

- According to Foundation Fieldbus standard – IEC61158-2.

**Channel Mapping**

- Channel 1: Primary Value
- Channel 2: Level
- Channel 3: Secondary value 1
- Channel 4: Secondary Value 2
- Channel 5: Clarity\*
- Channel 6: Floc\*

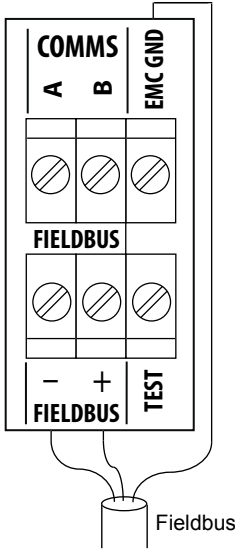
\*Output value only valid for Orca sonar

**IMPORTANT**  
**“USE SPECIFIED CABLE ONLY”**

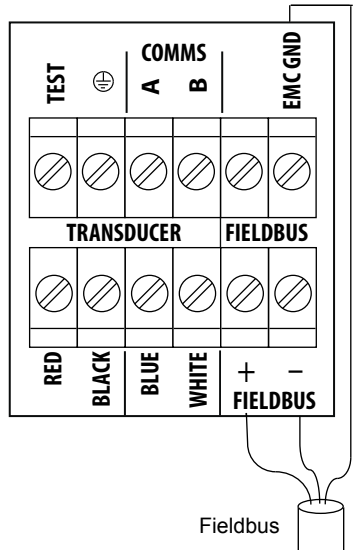
# WIRING TERMINALS

## H1 Bus Powered

Sultan 2 wire FF Transmitter  
Integral Version

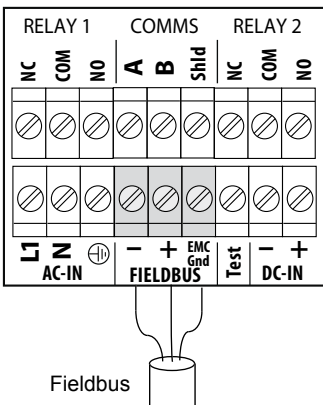


Sultan 2 wire FF Transmitter  
Remote Version

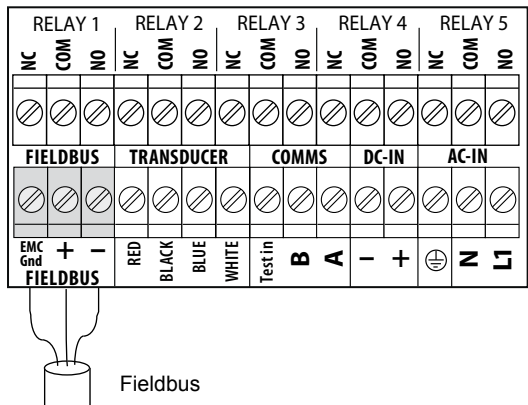


## EXTERNALLY POWERED

Sultan 234 wire FF Transmitter  
Integral Version



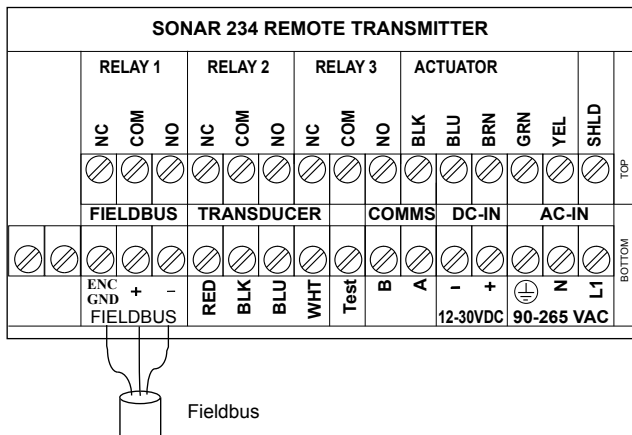
Sultan 234 wire FF Transmitter  
Remote Version



# WIRING TERMINALS

## Externally Powered

### Orca FF Transmitter



## CERTIFICATES



**HAWK MEASUREMENT SYSTEMS**  
HAWK FF LEVEL SERIES – AW-XXXX

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|                                    |  |   |
|------------------------------------|--|---|
| <b>Category:</b>                   | Level  |  |
| <b>Revision:</b>                   | 1.0  |   |
| <b>Type:</b>                       | Sultan Acoustic Wave Series                                |   |
| <b>Registered Features:</b>        | Alarms and Events<br>Function Block<br>Linking<br>Trending |   |
| <b>Registered Function Blocks:</b> | 1-RB(e), 4-AI(e)   |   |
| <b>Other Blocks:</b>               | 1-TB(c)  |   |
| <b>H1 Profile Class:</b>           | 31PS, 32L  |   |
| <b>H1 Device Class:</b>            | Link Master  |   |
| <b>Test Campaign Number:</b>       | IT064400   |   |
| <b>MANUFAC_ID (HEX):</b>           | 001988   |   |
| <b>DEV_TYPE (HEX):</b>             | 0001   |   |
| <b>DEV_REV (HEX):</b>              | 01   |   |
| <b>Tester Version:</b>             | 5.2.0  |   |
| <b>Test Status:</b>                | Registered   |   |

**STACK**

|                                   |               |
|-----------------------------------|---------------|
| <b>Manufacturer (H1):</b>         | Fieldbus Inc. |
| <b>Revision (H1):</b>             | 3.0           |
| <b>Test Campaign Number (H1):</b> | CT0086FF      |

**PHYSICAL LAYER**

|                              |   |
|------------------------------|---|
| <b>Physical Layer types:</b> | 113 - Standard-power signaling, bus-powered, non I.S. |
| <b>Test Campaign Number:</b> | PT-314  |

**DEVICE DESCRIPTION AND CAPABILITIES FILE**

|                               |   |
|-------------------------------|---|
| <b>DD Version:</b>            | 0x01, 0x01(EDD)   |
| <b>DD/CFF Files:</b>          |  <a href="#" style="background-color: #4a7c9c; color: white; padding: 5px 10px; border-radius: 5px; text-decoration: none;">Download DD/CFF File</a> |
| <b>DD/CFF Tester Version:</b> | 5.2.0   |

## CERTIFICATES

### PREVIOUS REGISTRATIONS

Previous Revisions:

[Click to view Previous Versions](#)

### MORE INFORMATION

#### More Information:

#### Sultan Acoustic Wave Series

##### Principle of Operation

The non contact **SULTAN 234** emits a high powered **Acoustic Wave** transmit pulse which is reflected from the surface of the material being measured. The reflected signal is processed using specially developed software to enhance the correct signal and reject false or spurious echoes.

The transmission of high powered acoustic waves ensures minimal losses through the environment where the sensor is located. Due to the high powered emitted pulse, any losses have far less effect than would be experienced by traditional ultrasonic devices. More energy is transmitted hence more energy is returned. Advanced receiver circuitry is designed to identify and monitor low level return signals even when noise levels are high. The measured signal is temperature compensated to provide maximum accuracy to the outputs and display.

##### Primary Areas of Application

###### Level Measurement - Waste water/water:

River level, wet wells, inlet screens, tanks, sumps, pump stations, water towers, dams, basin levels, chemical storage, etc.

###### Level Measurement - Mining:

Crushers, surge bins, ore passes, conveyor profile, blocked chute, stockpile, stackers, reclaimers, storage silos etc.

###### Level Measurement - Power Stations:

Boiler bunkers, raw coal bunkers, ash pits, fly ash silos, etc.

###### Others:

Food, cement, plastics, grain, chemicals, paper, irrigation, quarries

###### Features:

- Non contact measurement
- High Power even with two wire loop supply
- Low cost per point

# CERTIFICATES

## FOUNDATION™ DEVICE REGISTRATION

**Manufacturer:** Hawk Measurement Systems

**Model:** Hawk FF Level Series – AW-XXXX  
**Type:** Sultan Acoustic Wave Series

**Device ITK Version:** 5.2.0  
**Device Test Campaign:** IT064400

**Test Report:** FF-527-(84400)

**Stack Test Campaign:** CT0086FF  
**Physical Layer Test Report:** PT-314  
**Physical Layer Profiles:** 113

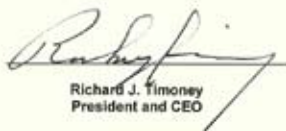
**Manufacturer ID:** 0x001988  
**Device Type:** 0x0001  
**Device Revision:** 0x01

|                            | Filename                | CRC        | ITK Version |
|----------------------------|-------------------------|------------|-------------|
| <b>Device Description:</b> | 0101.ffo                | 2583132A   | 5.2.0       |
|                            | 0101.sym                | FA7DB1A    | 5.2.0       |
|                            | 0101.ffs                | 1DFCEEDA   | 5.2.0       |
|                            | 0101.sy5                | FA7DB1A    | 5.2.0       |
|                            | <b>Capability File:</b> | 010101.cff | 50AC5019    |

**Tested Features:** Resource Block  
Alarms and Events  
Function Block Linking  
Trending  
Analog Input Function Blocks

05 November 2009

Registration Date



Richard J. Timoney  
President and CEO


# CERTIFICATES



**HAWK MEASUREMENT SYSTEMS**  
HAWK FF LEVEL SERIES – OSIR-XXXX

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|                             |   |
|-----------------------------|---|
| Category:                   | Level   |
| Revision:                   | 1.0   |
| Type:                       | ORCA Sonar Level Series                                 |
| Registered Features:        | Alarms and Events<br>Function Block Linking<br>Trending |
| Registered Function Blocks: | 1-RB(e), 4-AI(e)  |
| Other Blocks:               | 1-TB(c)   |
| H1 Profile Class:           | 31PS, 32L   |
| H1 Device Class:            | Link Master   |
| Test Campaign Number:       | IT064401  |
| MANUFAC_ID (HEX):           | 001988  |
| DEV_TYPE (HEX):             | 0001  |
| DEV_REV (HEX):              | 01  |
| Tester Version:             | 5.2.0   |
| Test Status:                | Registered  |



**STACK**

|                            |               |
|----------------------------|---------------|
| Manufacturer (H1):         | Fieldbus Inc. |
| Revision (H1):             | 3.0           |
| Test Campaign Number (H1): | CT0086FF      |

**PHYSICAL LAYER**

|                       |   |
|-----------------------|---|
| Physical Layer types: | 113 - Standard-power signaling, bus-powered, non I.S. |
| Test Campaign Number: | PT-314  |

**DEVICE DESCRIPTION AND CAPABILITIES FILE**

|                        |   |
|------------------------|---|
| DD Version:            | 0x01, 0x01(EDD)   |
| DD/CFF Files:          |  <a href="#" style="background-color: #4a7ebb; color: white; padding: 5px 10px; border-radius: 5px; text-decoration: none;">Download DD/CFF File</a> |
| DD/CFF Tester Version: | 5.2.0   |

## CERTIFICATES

### MORE INFORMATION

#### More Information:

#### ORCA - Sonar Bed Level System

##### Principle of Operation

The ORCA Sonar Bed Level transducer emits a high powered acoustic pulse, which is reflected from the interface density selected. The reflected signal is processed using specially developed software algorithms, that eliminate lighter floating densities and stratified layers, allowing measurement of "RAS" or "BED" levels. It can be calibrated to measure lighter densities like "FLOC" or one of the outputs could be used for a "CLARITY" output, similar to a basic turbidity transmitter measuring solids in suspension.

By choosing the correct sonar transducer frequency, the ORCA sonar guarantees the optimized performance when measuring both light and heavy density interfaces.

##### Primary Areas of Application

- **Sewage & Wastewater**  
Primary Sedimentation - Blanket level  
Secondary and final Clarifiers - RAS Blanket and fluff/pin floc layer  
Thickeners and DAF - Bed level and clarity of water  
Sequential Batch Reactors - Blanket monitoring (floating sonar)  
Lagoons - Bed sludge level  
Lamella Clarifier - Bed level and floc level
- **Mining / Process**  
Clarifiers, thickeners, CCD's, settling ponds/lagoons, water treatment, carbon columns

##### Features:

- Dual independent analogue outputs to track two different interfaces, or clarity simultaneously, with the one sonar sensor.
- Full range of sonar transducers to optimize detection of heavy and light density interfaces.
- Widest range of sonar frequencies to optimize performance.
- Easy calibration to track specific density interfaces.  
eg: RAS blanket - 4g/l, floc/fluff layer - 1g/l.
- Industrial scum cleaning mechanisms, that do not require maintenance.
- No wiper blade assemblies.



# CERTIFICATES

## FOUNDATION™ DEVICE REGISTRATION

**Manufacturer:** Hawk Measurement Systems

**Model:** Hawk FF Level Series – OSIR-XXXX  
**Type:** ORCA Sonar Level Series

**Device ITK Version:** 5.2.0  
**Device Test Campaign:** IT064401

**Test Report:** FF-527-(64400)

**Stack Test Campaign:** CT0086FF  
**Physical Layer Test Report:** PT-314  
**Physical Layer Profiles:** 113

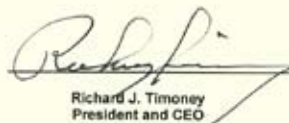
**Manufacturer ID:** 0x001988  
**Device Type:** 0x0001  
**Device Revision:** 0x01

|                            | Filename                | CRC        | ITK Version |
|----------------------------|-------------------------|------------|-------------|
| <b>Device Description:</b> | 0101.flo                | 2563132A   | 5.2.0       |
|                            | 0101.sym                | FA7DB1A    | 5.2.0       |
|                            | 0101.#5                 | 1DFCE0A    | 5.2.0       |
|                            | 0101.sy5                | FA7DB1A    | 5.2.0       |
|                            | <b>Capability File:</b> | 010101.cff | 50AC5019    |

**Tested Features:** Resource Block  
Alarms and Events  
Function Block Linking  
Trending  
Analog Input Function Blocks

05 November 2009

Registration Date



Richard J. Timoney  
President and CEO

Latest version on [www.hawkmeasure.com](http://www.hawkmeasure.com)

Rev1.24, Apr 2012

## Contacts

### **Hawk Measurement Systems** (Head Office)

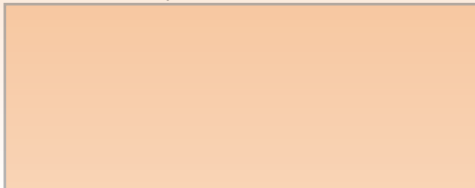
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Represented by:



Part no.